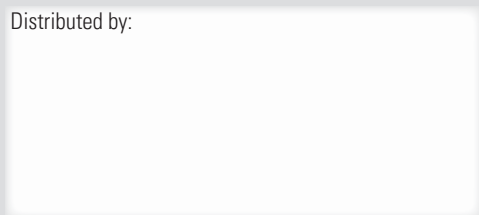


125
YEARS



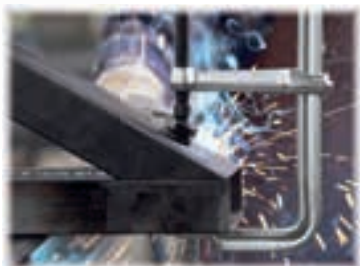
Innovation

Distributed by:



Shop floor all-steel bar clamps

- Mid-range pricing offers the highest quality and value
- Made in Germany
- Heavy Duty pads
- Hardened spindle
- Size engineered tommy bar
- Drop forged sliding arm



Heavy duty (SQ series)

	Clamping Capacity	Throat Depth	Clamping Force	Price 1+	Price 4+
SQ-8	8"	5 1/2"	2660 lbs	\$75.77	\$71.98
SQ-12	12"	5 1/2"	2660 lbs	\$104.88	\$99.64
SQ-16	16"	5 1/2"	2660 lbs	\$117.72	\$111.84
SQ-20	20"	5 1/2"	2660 lbs	\$131.25	\$124.69
SQ-24	24"	5 1/2"	2660 lbs	\$161.03	\$152.97

FROM
71⁹⁸



Medium duty (SGL series)

	Clamping Capacity	Throat Depth	Clamping Force	Price 1+	Price 4+
SGL-8	8"	4 3/4"	1800 lbs	\$58.63	\$55.70
SGL-12	12"	4 3/4"	1800 lbs	\$62.02	\$58.92
SGL-18	18"	4 3/4"	1800 lbs	\$69.92	\$66.42
SGL-24	20"	4 3/4"	1800 lbs	\$78.93	\$74.98

FROM
55⁷⁰

Heavy duty C-clamps (100 Series)

- Designed for heavy duty applications
- Square head on T-handle

FROM
69¹⁹



	Clamping Capacity	Throat Depth	Clamping Force	Price 1+	Price 4+
B-104	0-3 1/2"	2 1/4"	10,000 lbs.	\$72.83	\$69.19
B-106	2-5 1/2"	2 1/2"	11,250 lbs.	\$87.94	\$83.54
B-108	4-7 1/2"	2 3/8"	12,500 lbs	\$103.58	\$98.4

SuperGrips™ grip pliers with profiled rail (SG)

- Adjustable screw/lock nut on top handle, adjusts clamping force
- Adjustable screw/lock nut on lower lever, adjusts jaw angle (up to 7°) for clamping tapered parts
- Adjustable sliding arm

FROM
72¹⁷



	Clamping Capacity	Throat Depth	Clamping Force	Price 1+	Price 4+
SG8	8"	2 1/4"	440 lbs.	\$75.97	\$72.17

Heavy service C-clamps (HS Series)

- The toughest of the C-clamps
- Square head
- Fully closing



FROM
58⁸⁴

	Clamping Capacity	Throat Depth	Clamping Force	Price 1+	Price 4+
B-HS 2	0-2 3/8"	1 7/8"	12,500 lbs.	\$61.94	\$58.84
B-HS 3	0-3 5/16"	2 5/16"	16,250 lbs.	\$87.65	\$83.27
B-HS 4	0-4 1/2"	2 3/4"	20,000 lbs.	\$120.38	\$114.36
B-HS 6	0-6 3/8"	3 3/8"	27,500 lbs.	\$184.68	\$175.45



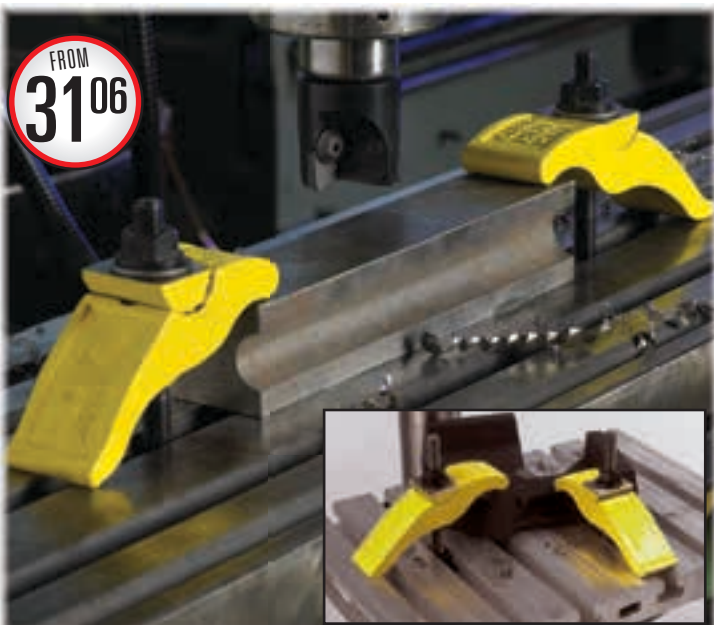
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FROM 31⁰⁶

RiteHite hold down products

Value-priced alternative with the same great BESSEY® quality you expect.

- Self-positioning, single component design for quick set-up
- Wide clamping range – adjustments up to 5"
- Sturdy frame, ductile iron body

RiteHite long reach (Model L) for a longer throw.

	Bolt Size	Max. Clamping Height	Nominal Dimensions	Recommended Load Limit	Max Torque	Price 1+	Price 4+
375L	3/8"	1 1/4"	3 3/4" x 1 1/8" x 1 1/4"	7,000 lbs	43 LB-FT	\$33.72	\$32.03
500L	1/2"	2 1/2"	5 3/4" x 1 7/16" x 1 1/2"	8,800 lbs	73 LB-FT	\$36.72	\$34.89
625L	5/8"	3 1/2"	6 3/4" x 1 3/4" x 1 5/8"	14,500 lbs	163 LB-FT	\$43.27	\$41.10
750L	3/4"	5"	9" x 2 1/8" x 2 1/4"	19,000 lbs	237 LB-FT	\$63.41	\$60.24
1000L	1"	5"	11 1/8" x 2 7/8" x 3 3/8"	51,000 lbs	850 LB-FT	\$103.67	\$98.49

RiteHite standard reach (Model S) slightly smaller than its counterpart.

376S	3/8"	1"	3" x 1 1/8" x 1 1/4"	8,800 lbs	55 LB-FT	\$32.70	\$31.06
501S	1/2"	1 3/4"	4 1/4" x 1 7/16" x 1 1/2"	13,200 lbs	110 LB-FT	\$35.72	\$33.93
626S	5/8"	2 3/4"	5 1/2" x 1 3/4" x 1 5/8"	19,000 lbs	213 LB-FT	\$42.27	\$40.15
751S	3/4"	3 1/2"	7" x 2 1/8" x 2 1/4"	27,600 lbs	345 LB-FT	\$62.39	\$59.27
1001S	1"	3"	9" x 2 7/8" x 3 3/8"	67,000 lbs	1,116 LB-FT	\$102.67	\$97.54

Jig & fixture clamp (FC)

- Rotates 360°
- Bushing O/D is 1 13/16"
- Fits 1/2" - 1 1/2" table thickness
- Bushing can be set to be freely rotating, fixed or quick release by adjusting or removing bottom plate.



FROM 123⁹⁶

	Clamping Capacity	Throat Depth	Clamping Force	Price 1+	Price 4+
FC24-8	8"	5 1/2"	2660 lbs.	\$130.49	\$123.96

Claw Machine Clamp (MCL)

- Cantilever jaw for clamping in tight space with screw positioned outside of work area
- For drilling and light milling work
- Mounting hole accepts 5/8" diameter bolts



FROM 136⁵⁹

	Clamping Capacity	Throat Depth	Clamping Force	Price 1+	Price 4+
MCL8	8"	4 3/4" - 5 1/2"	1450 lbs.	\$143.78	\$136.59



FROM 154⁶⁵

Hold down table clamp

- Vibration proof, ratchet action - fast and secure
- Mounting hole accepts 5/8" bolts
- Clamping height up to 9 1/2"

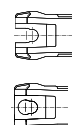
	Throat Depth	Clamping Force	Fixing Hole	Price 1+	Price 4+
2400 HD-10	5 1/2"	2220 lbs	0.65"	\$162.79	\$154.65

BAS machine table clamps

- Incredibly compact design: approx. 30% smaller than the competitors while maintaining clamping force
- Smooth & efficient with optimum weight distribution
- Clamp and unclamp quickly with Open hole models. In closed versions, the screw, nut and clamp form a unit
- Increase clamping height with the BESSEY® BASO base unit – *care must be taken to provide precise workpiece contact surfaces*

	Opening Max.	Throat Depth	Clamping Force	Clamping Arm Length	Price 1+	Price 4+
Open fixing hole: Mounting hole open for M10 / M12						
BAS-C10-6	3.82"	2.36"	2700 lbs.	3.70"	\$266.05	\$252.75
Closed mounting hole: Mounting hole closed for M10 / M12						
BAS-CB10-6	3.82"	2.36"	2700 lbs.	3.70"	\$266.05	\$252.75

FROM 252⁷⁵



Base unit BASO

- Adds 80 mm
- Stackable up to 10 units
- Socket head screw

FROM 77¹⁷

	Opening Max.	Fastening Thread	Price 1+	Price 4+
BASO	80mm/3.15"	M10	\$81.23	\$77.17

BASKN wrench with T-bar

- T bar wrench with adjustment tool
- For all BESSEY® BAS clamps

FROM 25⁹⁸



	Width across flats, allen key	Width across flats, ball head	Tommy bar length	Price 1+	Price 4+
BASKN	SW11	SW8-SW10	230mm/9.06"	\$27.34	\$25.98

Edge clamps

- **Unique twin spindle** – Outer spindle acts on the clamping jaws – inner spindle applies pressure to the front edge. Impact resistant plastic handle for one-handed use.
- **Large jaws** – Two large non-slip, opposing, gentle jaws for positive grip.
- **Swivel pressure plate** – The large pressure plate swivels to apply pressure on demand. Removable protective cap.
- **Light aluminum housing** – Lightweight, corrosion-resistant aluminum housing designed for high static stress load for convenient, one-handed edge clamp EKT.

FROM
69²¹



One hand edge clamp (EKT)

- Lightweight construction makes the EKT a perfect tool to secure edge banding with just one hand.

	Clamping Capacity	Throat Depth	Clamping Force	Price 1+	Price 4+
EKT-55	2 1/8"	3"	500 lbs	\$72.86	\$69.21

FROM
44⁵⁰

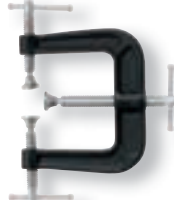


Edge clamp (KF2-4)

- Quick one hand operation.
- Non-slip rubber lining for a sure grip.
- Ergonomic wood handle.

	Clamping Capacity	Throat Depth	Price 1+	Price 4+
KF2	1/2" - 2"	3"	\$46.84	\$44.50
KF4	1/2" - 3"	4 1/4"	\$93.68	\$89.00

FROM
6⁹⁷



Light duty 3-way edge clamp (EC)

- The simplest in design
- Lightweight – perfect for basic edging.
- Adjustable 3 ways.

	Clamping Capacity	Throat Depth	Clamping Force	Price 1+	Price 4+
B-EC3	2 1/2"	2 1/2"	300 lbs	\$7.34	\$6.97

FROM
11⁴⁹



Spindle clamps

- Use with a bar clamp with rails up to a 1/2" thick.
- Do glue-ups and apply edge banding simultaneously.
- Single or double spindle design.
- Ergonomic wood handle.

	Spindles	Price 1+	Price 4+
KT5-1CP	1 spindle	\$12.10	\$11.49
KT5-2	2 spindles	\$16.37	\$15.55

Floor tools

FROM
6⁵⁷



AV2 Spacer (set of 4)

- Lay solid wood and laminate flooring without wedges. Insert between wall and first row of flooring for a fast, simple, set up.
- "Clever dial" the distance to the wall.
- Removal is a quick turn of the dial to release pressure.
- Exact millimetre scale compensates for wall surface irregularities of 5 to 20 mm.
- "Robust" in the size of a business card.

	Opening Range	Jaw Width	Price 1+	Price 4+
AV2	3/16" - 1 3/16"	3 1/2"	\$6.91	\$6.57

FROM
17⁸⁴



Flooring Clamps

- Heavy duty flooring spacer ideal for gluing the first 3 rows of flooring.
- Insert between the wall and the first row of flooring.
- Adjustable to compensate for wall irregularities
- Removal is a quick turn of the handle to release pressure.

	Opening Range	Jaw Width	Price 1+	Price 4+
PVA	1 3/16"	5"	\$18.78	\$17.84
PVZ65	25 1/2"	5"	\$58.17	\$55.26

Flooring Strap Clamps (SVH)

- Perfect for laying parquet, plank and laminate flooring.

	Strap Length	Clamp Plate Width	Clamping Force	Price 1+	Price 4+
SVH400	157"	4 3/4"	220 lbs	\$19.29	\$18.33
SVH400XL	300"	4 3/4"	220 lbs	\$42.71	\$40.57

FROM
18³³



DIY Flooring Kit

- 4 x PVA,
- 2 x SVH400,
- 1 set of 4 x AV2,
- 1 BESSEY® heavy duty bag

	Price 1+	Price 4+
DIY Flooring Kit	\$160.08	\$152.08

FROM
152⁰⁸

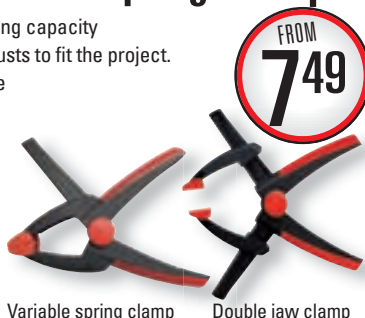
VarioClippix® (XV) variable spring clamps

- Adjust the sliding jaws for greater clamping capacity
- Rapid-action sliding top jaw infinitely adjusts to fit the project.
- Ergonomic, anti-slip, 2-component handle
- Soft-touch pads protect work.

	Clamping Capacity	Throat Depth	Price 1+	Price 4+
Variable spring clamp				

XV3-50	2 1/4"	1 1/2"	\$7.89	\$7.49
XV5-100	4"	2"	\$8.74	\$8.30

Variable spring clamp, double jaw				
XV5-170	6 1/2"	2"	\$10.15	\$9.64



Variable spring clamp Double jaw clamp

FROM
7⁴⁹

Induction bearing heater

- Extend bearing life and cut operating cost by eliminating hammering and pounding to cold-mount bearings.
- Works on bearings, sprockets, gears, couplings and sleeves.

	Voltage	Standard Cross Bars	Optional Cross Bars	Price 1+	Price 4+
SC 110V	110V (17amp)	3/4", 2"	1/2", 1 1/4"	\$1711.23	\$1625.67

WARNING: Do NOT operate an induction heater if you wear a heart pace-maker. The strong magnetic field emitted by the heater may affect operation of such devices.



FROM
1625⁶⁷

125
YEARS



Innovation

Distributed by:



Light duty (TGJ) with 2K handle

- Hourglass profile contributes to resisting flex.
- A tough tool built with BESSEY® quality

	Clamping Capacity	Throat Depth	Clamping Force	Price 1+	Price 4+
TGJ.506+2K	6"	2 1/2"	600 lbs.	\$15.53	\$14.75
TGJ.512+2K	12"	2 1/2"	600 lbs.	\$16.70	\$15.87
TGJ.518+2K	18"	2 1/2"	600 lbs.	\$18.26	\$17.34
TGJ.524+2K	24"	2 1/2"	600 lbs.	\$20.19	\$19.18
TGJ.530+2K	30"	2 1/2"	600 lbs.	\$22.14	\$21.04
TGJ.536+2K	36"	2 1/2"	600 lbs.	\$24.08	\$22.87

FROM
14⁷⁵

Malleable cast bar clamps

Integrated anti-slip system for maximum safety. Set screw is molded into the sliding arm interlocking with the serration on the rail to prevent the clamp from slipping.

Reinforced malleable cast iron jaw and sliding arm for powerful, rigid clamping.

BESSEY® High quality profiled rail optimized for clamping; while serration on six faces additionally prevents the clamp from slipping.

BESSEY® smooth running spindle with Acme thread allows for more clamping with less effort. Replaceable pressure plates can be easily changed without tools.

TG Series
Video



Deep reach (CDS) with flat rail

- For extra reach, offering a throat depth up to 20".
- With flat rail profile, standard pad, and plastic cap.

	Clamping Capacity	Throat Depth	Clamping Force	Price 1+	Price 4+
CDS24-10 WP	24"	10"	1550 lbs	\$98.99	\$94.04
CDS24-12 WP	24"	12"	1550 lbs	\$113.95	\$108.25
CDS24-20 WP	24"	20"	990 lbs	\$170.94	\$162.39

FROM
94⁰⁴



Light Duty, Zinc Die Cast (LM)

- Light weight
- Serrated rail for slip resistant grip
- Non-marring caps on pressure pad
- Ergonomically shaped wood handle

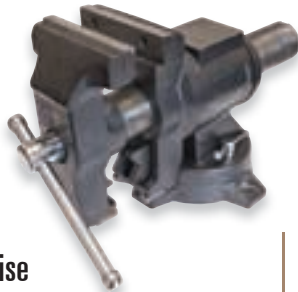
	Clamping Capacity	Throat Depth	Clamping Force	Price 1+	Price 4+
LM2.004	4"	2"	330 lbs.	\$6.76	\$6.42
LM2.006	6"	2"	330 lbs.	\$8.19	\$7.78
LM2.008	8"	2"	330 lbs.	\$8.55	\$8.12
LM2.012	12"	2"	330 lbs.	\$8.90	\$8.45

FROM
6⁴²



Vises

FROM
101¹⁸



Multi-purpose vise

- Heavy duty jaws.
- Base swivels 360°
- 3 mounting holes and 2 lockdowns
- Serrated jaws rotate 360° for pipe cutting.
- Cast iron body
- Built-in anvil.

	Jaw Width	Jaw Opening	Throat Depth	Price 1+	Price 4+
BV-MPV5	5"	5"	3"	\$106.51	\$101.18



FROM
22⁴¹

Light duty wood vise

- Jaws are pre-drilled for attaching wood facing
- Cast iron body

	Jaw Width	Jaw Opening	Throat Depth	Price 1+	Price 4+
BV-WV65	6"	6"	2 5/8"	\$23.59	\$22.41



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