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J Series Step-Over All-Steel Clamps

- Clear obstructions and maintain clamping pressure
- Includes a standard MorPad with hex head on 4800J
- Ergonomic grip is standard on the 2400J series

NEW BESSEY®
J-Series video
on YouTube

youtu.be/NvS4m3oSl6U



	Clamping Capacity	Throat Depth	Clamping Force	Rail Step-Over Up To	Price 1+	Price 4+
Light duty (J18) Standard pad						
J18-8	10"	4 3/4"	880 lbs	2 1/4"	\$105.78	\$100.49
Regular duty (2400J) with MorPad & grip						
2400J-12	12"	5 1/2"	2660 lbs	4"	\$142.71	\$135.57
Heavy duty (4800J) with MorPad						
4800J-20	20"	7"	4880 lbs	6"	\$289.09	\$274.64

NEW J-series
Video



FROM
105⁷⁸

High Performance All-Steel Bar Clamps



- Patented rail profile** offers greater stability and 20% more clamping force per spindle turn, for quicker set-up (2400S Series)
- BESSEY® MorPad** Designed to reduce friction at the point of contact. Extends tool life.
- Hardened spindle** Heat-treated, high carbon Acme threaded spindle
- Size engineered tommy bar** Ergonomic, high-strength sliding pin T-Handle is sized according to the clamp's capability
- Drop forged sliding arm** U-shaped sliding arm transfers clamping force evenly across the surface of the forged piece. This improves power transmission, stability and results in a longer lasting tool.

Regular duty (2400S)

	Clamping Capacity	Throat Depth	Clamping Force	Price 1+	Price 4+
2400S-8	8"	5 1/2"	2800 lbs	\$131.65	\$125.07
2400S-12	12"	5 1/2"	2800 lbs	\$148.43	\$141.01
2400S-16	16"	5 1/2"	2800 lbs	\$165.53	\$157.25
2400S-20	20"	5 1/2"	2800 lbs	\$186.71	\$177.38
2400S-24	24"	5 1/2"	2800 lbs	\$209.74	\$199.25

Deep Throat (DT2400S)

■ Extended throat depth of 8" for extra reach

	Clamping Capacity	Throat Depth	Clamping Force	Price 1+	Price 4+
DT 2400-12	12"	8"	1770 lbs	\$162.39	\$154.27
DT 2400-24	24"	8"	1770 lbs	\$250.34	\$237.83

Bessey® MorPad service parts

		Price 1+	Price 4+
3100736	12/18/24/4800 Series	\$23.56	\$22.38
3101192	Rough face -12/18/24/4800 Series	\$23.56	\$22.38
3101193	V Groove - 12/18/24/4800 Series	\$23.56	\$22.38



NEW Double Force All-Steel Clamps

Contact BESSEY for information



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All-steel Lever Bar Clamps (LC)

- Quick on, quick off!
- Secure vibration-resistant clamping with a rapid action ratchet mechanism
- Forged sliding arm
- Extremely sturdy handle and trigger protection
- Position and reposition your workpiece quickly and securely

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48⁴⁴

	Clamping Capacity	Throat Depth	Clamping Force	Price 1+	Price 4+
LC4	4"	2 3/8"	400 lbs	\$50.99	\$48.44
LC8	8"	4"	660 lbs	\$77.14	\$73.28
LC12	12"	5 1/2"	1200 lbs	\$105.55	\$100.27
LC20	20"	4 3/4"	1200 lbs	\$116.36	\$110.54
LC31	31"	4 3/4"	1200 lbs	\$134.43	\$127.70



Regular Duty Deep Throat C Clamps (CDF)

- Made in the U.S.A.
- Black frame with a black oxide spindle that resist corrosion

NEW



Made in USA	Clamping Capacity	Throat Depth	Clamping Force	Price 1+	Price 4+
CDF402US	0-2"	2"	3,500 lbs	\$23.06	\$21.91
CDF403US	0-3"	2 3/8"	3,500 lbs	\$28.63	\$27.20
CDF404US	0-4"	2 3/4"	6,200 lbs	\$40.54	\$38.52
CDF406US	0-6"	3 3/8"	6,900 lbs	\$58.01	\$55.11
CDF408US	0-8"	4 1/2"	6,900 lbs	\$73.63	\$69.95
CDF410US	0-10"	5 3/8"	8,000 lbs	\$98.93	\$93.98
CDF412US	0-12"	5 3/4"	9,300 lbs	\$133.44	\$126.77

FROM
21⁹¹



Angle vise clamp (WSM)

- Developed for a wide range of applications but especially for 90° welding
- Work pieces of different thicknesses are no match for this clamp
- Open work area allows passage of t-joints
- Stable, solid cast-iron construction with wide bases and broad hold-down areas



	Capacity for both sides	Jaw Height	Price 1+	Price 4+
WSM-9	7"	1 3/8"	\$141.83	\$134.74
WSM-12	9 1/2"	2 3/8"	\$217.55	\$206.67

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134⁷⁴



Magnetic ground clamps (MGC)

- Ground clamps only need base surface metal for clamping

	Pull	Nominal Dimensions	Amps	Price 1+	Price 4+
MGC-1	55 lbs	3 1/2" x 2"	250	\$25.60	\$24.32
MGC-2	55 lbs	3 1/2" x 2"	800	\$31.00	\$29.45

FROM
24³²

Long-nose, multi-purpose snip (D22A)

- High grade steel, extra long cutting blades for continuous and large radius cuts
- Angled cutter heads
- Left cutting version only
- HRC up to 59



	Overall Length	Blade Length	Cutting Capacity (regular metal)	Price 1+	Price 4+
D22A	11"	2 1/2"	18 guage	\$29.31	\$27.85

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27⁸⁵

Double blade folding tool

- Metal release lever unlocks the knife for safe folding
- Folding stainless steel blade with serrated cut, quick blade change mechanism & aluminum handle with rubber inlays

	Handle Length	Cutting Edge Length	Blade Length	Price 1+	Price 4+
DBKAH-2B	3 3/4"	3"	1"	\$17.48	\$16.61



FROM
16⁶¹





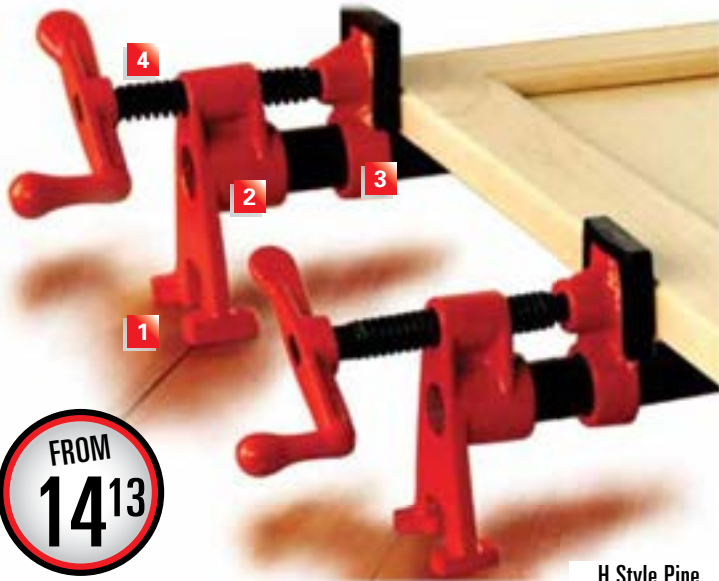
FROM
5⁶⁶

Light Duty, Zinc Die Cast, Step Over (LMU)

- Small, light weight and made of quality durable material
- U shaped bar helps clamp over small obstructions
- Comes with two plastic pressure caps.



	Clamping Capacity	Throat Depth	Clamping Force	Price 1+	Price 4+
LMU2.004	4"	2"	330 lbs	\$5.96	\$5.66
LMU2.006	6"	2"	330 lbs	\$6.20	\$5.89
LMU2.008	8"	2"	330 lbs	\$6.44	\$6.12



FROM
14¹³

Pipe Clamp, H Style (BPC)

- H shape foot assembly** stabilizes clamp in two dimensions for dual-axis stability.
- Extra high base** provides industry leading clearance from work surface.
- Cast jaws**
- Smooth spindle**

- The clamping capacity is virtually limitless, determined by the length of pipe you choose to use
- Economical alternative to the bar clamp

	Black Pipe Diameter	Price 1+	Price 4+
BPC-H34	3/4"	\$17.41	\$16.54
BPC-H12	1/2"	\$14.87	\$14.13



Steel Spring Clamps (XM)

- Made with vinyl tips to prevent marring and vinyl handles for a non-slip grip
- Heavy duty spring for a tight fit
- Nickel plating prevents corrosion

FROM
1⁹⁰



	Clamping Capacity	Throat Depth	Price 1+	Price 4+
XM3	1"	1 1/4"	\$2.00	\$1.90
XM5	2"	2 1/4"	\$2.87	\$2.73
XM7	3"	3 3/8"	\$5.07	\$4.82
XM10	4"	5"	\$13.47	\$12.80



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Malleable cast bar clamps

Integrated anti-slip system for maximum safety. Set screw is molded into the sliding arm interlocking with the serration on the rail to prevent the clamp from slipping.

Reinforced malleable cast iron jaw and sliding arm for powerful, rigid clamping.

BESSEY® High quality profiled rail optimized for clamps, acts as a reliable reinforcement against torsional forces, while serration on six faces additionally prevents the clamp from slipping.

BESSEY® smooth running spindle with Acme thread allows for more clamping with less effort. Replaceable pressure plates can be easily changed without tools.

TG Series Video



Light duty (TG & TGJ)

- 2K handle
- Rail's hourglass profile contributes to the ability to resist flex
- Light duty built tough

FROM **14.75**

2K Handle	Clamping Capacity	Throat Depth	Clamping Force	Price 1+	Price 4+
TGJ2.506+2K	6"	2 1/2"	600 lbs	\$15.53	\$14.75
TG4.008+2k	8"	4"	880 lbs	\$23.30	\$22.14



Medium duty (TG)

- 2K handle
- Medium duty, durability & versatility

FROM **30.26**

2K Handle	Clamping Capacity	Throat Depth	Clamping Force	Price 1+	Price 4+
TG4.512+2K	12"	4 1/2"	1000 lbs	\$31.85	\$30.26
TG5.512+2k	12"	5 1/2"	1320 lbs	\$36.89	\$35.05
TG7.016+2k	16"	7"	1320 lbs	\$44.46	\$42.24
TG7.024+2k	24"	7"	1320 lbs	\$52.13	\$49.52



NEW

TG with Tommy Bar

- T-Bar handle with rounded ends
- Ideal for confined spaces

FROM **35.05**

Clamping Capacity	Throat Depth	Clamping Force	Price 1+	Price 4+	
TG5.512+TB	12"	5 1/2"	1320 lbs	\$36.89	\$35.05
TG4.524+TB	24"	4 1/2"	1000 lbs	\$38.85	\$36.90



Parallel clamps

Parallel clamping surface with jaw protection pads
Arguably the most powerful & parallel clamps. Three large removable pressure caps are resistant to glue, paint & solvents.

Rail protection pieces prevent glue dripping onto the rail – easily fasten to work surface with TK-6 clamps.

Removable end-clip ensures clamp sits parallel to work surface. Removable to reverse sliding arm for use as spreader. Can attach to work surface with TK-6 clamps.

FROM **42.74**

K Body® REVO™

- Jaws clamp at an accurate 90° angle
- Large 2K handle & clamping surface
- Many replacement parts available.

	Clamping Capacity	Throat Depth	Clamping Force	Price 1+	Price 4+
KR3.512	12"	3 3/4"	1500 lbs	\$44.99	\$42.74
KR3.518	18"	3 3/4"	1500 lbs	\$46.99	\$44.64
KR3.524	24"	3 3/4"	1500 lbs	\$48.99	\$46.54
KR3.531	31"	3 3/4"	1500 lbs	\$52.99	\$50.34
KR3.540	40"	3 3/4"	1500 lbs	\$57.99	\$55.09
KR3.550	50"	3 3/4"	1500 lbs	\$62.99	\$59.84



K Body® REVO™ JR

- Mid-sized
- Wood handle
- Same great features as REVO™ with lighter relative weight.

FROM **28.88**

	Clamping Capacity	Throat Depth	Clamping Force	Price 1+	Price 4+
KRJR-12	12"	3 1/4"	900 lbs	\$30.40	\$28.88
KRJR-18	18"	3 1/4"	900 lbs	\$33.06	\$31.41
KRJR-24	24"	3 1/4"	900 lbs	\$35.80	\$34.01
KRJR-36	36"	3 1/4"	900 lbs	\$41.10	\$39.05
KRJR-50	50"	3 1/4"	900 lbs	\$47.41	\$45.03



NEW

Auto Adjust Toggle Clamps

Contact BESSEY for information



NEW
STC-HH20
STC-HH50
STC-HH70

NEW
STC-HA20

NEW
STC-HV20

NEW
STC-IHA15

NEW
STC-IHH15
STC-IHH25



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