



Based on the original 5 flute Gorilla Mill, the "Phenom" for High Temp Alloys features geometric enhancements that make it uniquely suited for difficult to machine materials such as:

- Inconel • Hastelloy • Stellite • 15-5 SS • Titanium
- Waspalloy • Rene • 17-4 SS • 13-8 SS



STANDARD & STUB LENGTH RADIUS END - 5 FLUTE GMS² COATED

D1	D2	LOC	OAL	CORNER RADIUS	ITEM # (5FL)	PRICE
1/4	1/4	1/2	2.0	.015-.020	GMHT14RS5	29.57
1/4	1/4	1/2	2.0	.030, .060	GMHT14RS5(RAD)	29.57
1/4	1/4	3/4	2-1/2	.015-.020	GMHT14R5	31.32
1/4	1/4	3/4	2-1/2	.030, .060	GMHT14R5(RAD)	31.32
5/16	5/16	1/2	2.0	.015-.020	GMHT516RS5	37.69
5/16	5/16	1/2	2.0	.030, .060	GMHT516RS5(RAD)	37.69
5/16	5/16	7/8	2-1/2	.015-.020	GMHT516R5	39.05
5/16	5/16	7/8	2-1/2	.030, .060	GMHT516R5(RAD)	39.05
3/8	3/8	5/8	2.0	.015-.020	GMHT38RS5	42.48
3/8	3/8	5/8	2.0	.030, .060	GMHT38RS5(RAD)	42.28
3/8	3/8	7/8	2-1/2	.015-.020	GMHT38R5	44.29
3/8	3/8	7/8	2-1/2	.030, .060	GMHT38R5(RAD)	44.29
7/16	7/16	5/8	2-1/2	.015-.020	GMHT716RS5	56.16
7/16	7/16	1.0	2-1/2	.015-.020	GMHT716R5	57.84
1/2	1/2	5/8	2-1/2	.015	GMHT12RS5015	66.72
1/2	1/2	5/8	2-1/2	.025-.030	GMHT12RS5	66.72
1/2	1/2	5/8	2-1/2	.060, .090, .120	GMHT12RS5(RAD)	66.72
1/2	1/2	1-1/4	3	.015	GMHT12R5015	69.46
1/2	1/2	1-1/4	3	.025-.030	GMHT12R5	69.46
1/2	1/2	1-1/4	3	.060, .090, .120	GMHT12R5(RAD)	69.46
5/8	5/8	3/4	3-1/2	.030	GMHT58RS5030	119.50
5/8	5/8	3/4	3-1/2	.035-.040	GMHT58RS5	119.50
5/8	5/8	3/4	3-1/2	.060, .090, .120	GMHT58RS5(RAD)	119.50
5/8	5/8	1-1/4	3-1/2	.030	GMHT58R5030	277.53
5/8	5/8	1-1/4	3-1/2	.035-.040	GMHT58R5	277.53
5/8	5/8	1-1/4	3-1/2	.060, .090, .120	GMHT58R5(RAD)	277.53
3/4	3/4	1	4	.030	GMHT34RS5030	171.30
3/4	3/4	1	4	.035-.040	GMHT34RS5	171.30
3/4	3/4	1	4	.060, .090, .120	GMHT34RS5(RAD)	171.30
3/4	3/4	1-1/2	4	.030	GMHT34R5030	178.90
3/4	3/4	1-1/2	4	.035-.040	GMHT34R5	178.90
3/4	3/4	1-1/2	4	.060, .090, .120	GMHT34R5(RAD)	178.90



MADE IN THE USA

GMP Edge Prep

The tool edge preparation process, adds strength to the tool cutting edge, lengthens usable tool life, minimizes the propensity of the edge to chip, improves part quality and consistency, and enhances work piece surface finish. With GMP Edge Prep, we have taken edge preparation to the next level, making it a science.

Now the technology and equipment exists to overcome nearly all the current processing problems and to produce a tool that will yield optimum performance in any given operation or application.

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Speeds and Feeds available at www.cgctool.com. Check out the online calculator for material specific parameters. **Ask for quantity discounts.**





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STANDARD & STUB LENGTH RADIUS END - 5 FLUTE GMS² COATED

D1	D2	LOC	OAL	CORNER RADIUS	ITEM # (5FL)	PRICE
1	1	1	4	.030	GMHT10RS5030	265.61
1	1	1	4	.035-.040	GMHT10RS5	265.61
1	1	1	4	.060, .090, .120	GMHT10RS5(RAD)	265.61
1	1	1-1/2	4	.030	GMHT10R5030	278.56
1	1	1-1/2	4	.035-.040	GMHT10R5	278.56
1	1	1-1/2	4	.060, .090, .120	GMHT10R5(RAD)	278.56

STANDARD FLAT END - 5 FLUTE GMS² COATED

D1	D2	LOC	OAL	ITEM #	PRICE
5/16	5/16	7/8	2-1/2	GMHT516F5	37.55
3/8	3/8	7/8	2-1/2	GMHT38F5	42.71
1/2	1/2	1	3	GMHT12FH5	66.48
1/2	1/2	1-1/4	3	GMHT12F5	69.46
3/4	3/4	1-1/2	4	GMHT34F5	170.84
1	1	1-1/2	4	GMHT10F5	265.61



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STUB FLAT END - 5 FLUTE GMS² COATED

D1	D2	LOC	OAL	ITEM #	PRICE
5/16	5/16	1/2	2	GMHT516FS5	36.10
3/8	3/8	5/8	2	GMHT38FS5	40.75
1/2	1/2	5/8	2-1/2	GMHT12FS5	64.00
3/4	3/4	1	4	GMHT34FS5	163.56
1	1	1	4	GMHT10FS5	253.42

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